

### **Tensile Strength**

Product Name	CemBase 150			
Batch Number	Resin: #96996, Colorant: Brick, #96605, Hardener: #A2841			
Manufacture Date	Resin: 11/4/03, Colorant: Brick, 9/17/03, Hardener: 10/13/03			
Test Date	12/16/03			
Test Method	ASTM D-2370 Standard Test Method for Tensile Properties of			
	Organic Coatings			
Test Conditions	As per ASTM standard. Any deviation reported at end of certificate.			

This certificate confirms that the above product was tested as per stated standard specification using calibrated equipment and qualified staff. The following test results were obtained.

#### Test Results

Parameter ***	Symbol	Unit	Result
Tensile Strength	TS	MPa	1.007
		PSI	146
Elongation	Е	%	2%

### Test conditions (if different from standard test conditions) and/or notes.

Samples prepared from fully mixed CemBase 150 system including resin, water, hardener.

Results represent average taken from 10 samples. Test Specimens: 0.5" wide x 0.040" thick free film.

Initial gauge length: 1" Crosshead speed: 5"/min.

Temperature and Humidity: 25.1°C / 25.5% RH.

Specimen cure time: 12 days at ambient lab temperature. MPa results obtained by calculation 1.0 MPa = 145.0 lb/in<sup>2</sup> Shimadzu Autograph AG-1 Calbration: New 7/28/03

Results witnessed and verified by a technical representative of GeoEngineers, Inc.

Reviewed by: Timothy D. Barber



# Water Absorption of Plastics (Hydrophobicity)

Product Name	CemBase 150
Batch Number	Resin: #96996, Colorant: Brick, #96605, Hardener: #A2841
Manufacture Date	Resin: 11/4/03, Colorant: Brick, 9/17/03, Hardener: 10/13/03
Test Date	12/15/03 (initial)
Test Method	ASTM D-570 Standard Test Method for Water Absorption of Plastics
Test Conditions	As per ASTM standard. Any deviation reported at end of certificate.

This certificate confirms that the above product was tested as per stated standard specification using calibrated equipment and qualified staff. The following test results were obtained.

#### **Test Results**

Parameter	Result
Days Immersed	% Water Absorption
1	8.3%
3	9.3%
7	10.2%

### Test conditions (if different from standard test conditions) and/or notes.

Samples prepared from fully mixed CemBase 150 system including resin, water, hardener. 2"x 2"x 0.040" samples cut from free film, weighed, and immersed in deionized water bath at ambient lab temperatures (aprx. 24.5° C/25% RH).

Results represent average taken from 3 samples.

Reconditioning section of standard not recorded.

Results witnessed and verified by a technical representative of GeoEngineers, Inc.

Reviewed by:



#### **Shore Hardness**

Product Name	CemBase 150			
Batch Number	Resin: #96996, Colorant: Brick, #96605, Hardener: #A2841			
Manufacture Date	Resin: 11/4/03, Colorant: Brick, 9/17/03, Hardener: 10/13/03			
Test Date	1/7/04			
Test Method	ASTM D-2240 Standard test method for Rubber Property -			
	Durometer Hardness			
Test Conditions	As per ASTM standard. Any deviation reported at end of certificate.			

This certificate confirms that the above product was tested as per stated standard specification using calibrated equipment and qualified staff. The following test results were obtained.

### Test Results

Parameter	Result	Result
Hardness value	Type A	Type D
1	75	25
2	75	30
3	70	35
4	80	30
5	85	30
6	80	35
7	70	40
8	80	30
9	75	35
10	80	40
Average	77	33

### Test conditions (if different from standard test conditions) and/or notes.

Samples prepared from fully mixed CemBase 150 system including resin, water, hardener.

Description of Specimen: 0.040" average thickness x 6 plies = .242" overall

Temperature and Humidity: 23.0°C / 22% RH.

Type and S/N of Durometer: Shore Type A 42193-A Calibration due 8/26/04 Type and S/N of Durometer: Shore Type D 41945-D Calibration due 8/26/04

All readings held at one second per reading.

Results witnessed and verified by a technical representative of GeoEngineers, Inc.

Reviewed by:



## **Mandrel Bend Test of Attached Organic Coatings**

Product Name	CemBase 150
Batch Number	Resin: #96996, Colorant: Brick, #96605, Hardener: #A2841
Manufacture Date	Resin: 11/4/03, Colorant: Brick, 9/17/03, Hardener: 10/13/03
Test Date:	12/15/03
Test Method	ASTM #D-522-93A Standard Test Method for Mandrel Bend Test
	of Attached Organic Coatings, Method B.
Test Conditions	As per ASTM standard. Any deviation reported at end of certificate.

This certificate confirms that the above product was tested as per stated standard specification using calibrated equipment and qualified staff. The following test results were obtained.

#### **Test Results**

Mandrel Size		70°F(21°C)	0°F(-18°C)
4"	MAN	Pass	Fail
2 3/4"		Pass	NA
2"		Pass	NA
1"		Pass	NA
3/4"		Pass	NA
1/2"		Pass	NA
7/16"		Pass	NA
3/8"		Pass	NA
5/16"		Fail	NA
1/4"		NA	NA
3/16"		NA	NA
1/8"		NA	NA

Test conditions (if different from standard test conditions) and/or notes.

Samples prepared from fully mixed CemBase 150 system including resin, water, hardener.

Specimens: 0.5" wide x 0.044" thick free film.

Specimens tested as free film unattached to rigid or flexable substrate.

NA result indicates no need for further testing.

Results witnessed and verified by a technical representative of GeoEngineers, Inc.

Reviewed by:



### Adhesion to Asphalt (Pull)

Product Name	CemBase 150
Batch Number	Resin: #96996, Colorant: Brick, #96605, Hardener: #A2841
Manufacture Date	Resin: 11/4/03, Colorant: Brick, 9/17/03, Hardener: 10/13/03
Testing Date:	12/18/03
Test Method	ASTM D-4541 Standard Test Method for Pull-Off Strength of
	Coatings Using Portable Adhesion Testers
Test Conditions	As per ASTM standard. Any deviation reported at end of certificate.

This certificate confirms that the above product was tested as per stated standard specification using calibrated equipment and qualified staff. The following test results were obtained.

#### **Test Results**

"Asphalt" Side	Condition S	Specimens	MPa	PSI.	Primary MOF
Average	Dry	3	2.38	340	Cohesive Substrate Failure
Average	Wet	3	1.43	207	Cohesive Coating Failure
"Aggr." Side	Condition 8	Specimens	MPa	PSI	Primary MOF
Average	Dry	3	3.91	567	Cohesive Substrate Failure
Average	Wet	3	1.95	283	Cohesive Coating Failure

Test conditions (if different from standard test conditions) and/or notes.

Samples prepared from fully mixed CemBase 150 system including resin, water, hardener. Specimens prepared by securing aluminum dollies with epoxy to asphalt substrate.

Aluminum dollies: Diameter = 0.788", Area = 0.487"

Measuring the force of separation from the substrate (pull-off strength) performed using DeFelsko PosiTest (model A) portable adhesion tester. (lbs / in<sup>2</sup>)

Wet condition consisted of soaking specimens in water at  $140^{\circ}$  for 24 hours prior to testing. Temperature and Humidity:  $25.9^{\circ}$  C / 24% RH

"Asphalt" side is the actual standard asphalt surface.

"Aggr." (Aggregate) side is the cut surface used to simulate aged asphalt.

Results witnessed and verified by a technical representative of GeoEngineers, Inc.

Reviewed by:



### Adhesion to Asphalt (Peel)

Product Name	CemBase 150
Batch Number	Resin: #96996, Colorant: Brick, #96605, Hardener: #A2841
Manufacture Date	Resin: 11/4/03, Colorant: Brick, 9/17/03, Hardener: 10/13/03
Testing Date:	12/15/03
Test Method	ASTM D-903 Standard Test Method for Peel or Stripping Strength
	of Adhesive Bonds
Test Conditions	As per ASTM standard. Any deviation reported at end of certificate.

This certificate confirms that the above product was tested as per stated standard specification using calibrated equipment and qualified staff. The following test results were obtained.

<u>Test Results</u>

"Asphalt" Side	Condition	Width	Specimens	PSI	Primary MOF
Average	Dry	1"	3	5.7	Cohesive Coating
Average	Wet	1"	3	2.6	Cohesive Coating
"Aggr," Side	Condition	Width	Specimens	PSI	Primary MOF
Average	Dry	1"	3	5.9	Cohesive Coating
Average	Wet	1"	3	3.1	Cohesive Coating

#### Test conditions (if different from standard test conditions) and/or notes.

Samples prepared from fully mixed CemBase 150 system including resin, water, hardener. Specimens prepared by embedding a strip of cloth between coatings on asphalt substrate. Embedded cloth was peeled off at aprx. 90° while measuring the force of separation from the substrate.

Rate of separation: 2" / min. Length of separation: Approximately 5"

Wet condition consisted of soaking specimens in water at 140° for 24 hours prior to testing.

Temperature and Humidity: 24.1° C / 28% RH

"Asphalt" side is the actual standard asphalt surface.

"Aggr." (Aggregate) side is the cut surface used to simulate aged asphalt.

Results witnessed and verified by a technical representative of GeoEngineers, Inc.

Reviewed by:



#### **Taber Abrasion**

Product Name	me CemBase 150	
Batch Number	Resin: #96996, Colorant: Brick, #96605, Hardener: #A2841	
Manufacture Date	Resin: 11/4/03, Colorant: Brick, 9/17/03, Hardener: 10/13/03	
Test Date	12/9/2003 (initial)	
Test Method	ASTM D-4060-95 Abrasion Resistance by Taber Abraser	
Test Conditions	As per ASTM standard. Any deviation reported at end of certificate.	

This certificate confirms that the above product was tested as per stated standard specification using calibrated equipment and qualified staff. The following test results were obtained.

#### **Test Results**

Parameter	Cure Time	Average Wear Index
Wear (Dry)	1 Day	0.41
	3 Days	0.37
	7 Days	0.41
Wear (Wet)	1 Day	9.03
, ,	3 Days	8.89
	7 Days	6.92

Test conditions (if different from standard test conditions) and/or notes.

Samples prepared from fully mixed CemBase 150 system including resin, water, hardener.

Average wear index represented as grams per 1000 cycles.

Taber Abraser wheels/load used: H-10 / 1000g.

Abrasion disks prepared from 0.040" wet drawdown on Lenetta Panels.

Average wear index represents average of 2 samples run at each cure time.

Results witnessed and verified by a technical representative of GeoEngineers, Inc.

Reviewed by:



### **Accelerated Weathering - QUV**

Product Name	CemBase 150
Color	Brick
Batch Number	Resin: #96996, Colorant: Brick, #96605, Hardener: #A2841
Manufacture Date	Resin: 11/4/03, Colorant: Brick, 9/17/03, Hardener: 10/13/03
Test Date	12/16/03 (Initial)
Test Method	ASTM G-154 Standard Practice for Operating Florescent Light
	Apparatus for UV Exposure of Nonmetallic Materials.
Test Method	ASTM D-2244 Standard Test Method for Calculation of Color
	Differences from Instrumentally Measured Color Coordinates.
Spectrophotometer	X-Rite SP-62 Calibration due: 6/12/04
	Illuminate Value of D6500 at 10°, Specular Gloss included.
Test Conditions	4 hrs Condensation, 4 hrs UV exposure in repeating cycles at
	40° C panel temperature.
Lamp	UVB 313/280 nm

This certificate confirms that the above product was tested as per stated standard specification using calibrated equipment and qualified staff. The following test results were obtained.

#### Test Results

Parameter	L*	. · a*	b*	$\Delta E$
Initial	28.79	8.61	6.56	
500 hr	33.64	8.84	7.36	4.92
1000 hr	34.89	8.59	6.94	6.11
1500 hr	37.94	8.40	6.30	9.16

Shrinkage	
500, 1000, 1500 hr. evaluation shows no evidence of shrinkage or separation along	
center joint.	

Test conditions (if different from standard test conditions) and/or notes.

Samples prepared from fully mixed CemBase 150 system including resin, water, hardener. Shrinkage test results do not represent a Standard Test Method and are intended primarily for informational purposes.

Sample substrate is a Medium Density Fiberboard (MDF) with asphalt coating and used strictly for this test method. A 3/8" routered joint (half round) in the center of the sample is used as a means of evaluating shrinkage.

Results witnessed and verified by a technical representative of GeoEngineers, Inc.

Reviewed by:



### **Volume Solids**

Product Name	CemBase 150
Batch Number	Resin: #96996, Colorant: Brick, #96605, Hardener: #A2841
Manufacture Date	Resin: 11/4/03, Colorant: Brick, 9/17/03, Hardener: 10/13/03
Test Date	12/9/03
Test Method	ASTM D-2697 Standard Test Method for Volume Nonvolatile
	Matter in Clear or Pigmented Coatings
Test Conditions	As per ASTM standard. Any deviation reported at end of certificate.

This certificate confirms that the above product was tested as per stated standard specification using calibrated equipment and qualified staff. The following test results were obtained.

#### **Test Results**

Parameter	Sample		Result
Volume Nonvolatile Content	1		60.21
(Percent Solids by Volume)	2		60.24
	3		60.36
		Average	60.27%

Test conditions (if different from standard test conditions) and/or notes.

Samples prepared from fully mixed CemBase 150 system including resin, water, hardener.

Percent weight solids: 73.94%

Nonvolatile matter in 1 gram of wet coating = 0.7394

Density of liquid coating material: 1.7035

Samples cured at ambient lab temperatures (aprx. 24 C/ 22% RH)

Results witnessed and verified by a technical representaive of GeoEngineers, Inc.

Reviewed by:



### Viscosity

Product Name	CemBase 150
Batch Number	Resin: #96996, Colorant: Brick, #96605, Hardener: #A2841
Manufacture Date	Resin: 11/4/03, Colorant: Brick, 9/17/03, Hardener: 10/13/03
Test Date	12/8/03
Test Method	ASTM D-562 Standard Test Method for Consistency of Paints
	Using the Stormer Viscometer
Test Method	ASTM D-2196 Standard Test Method for Rheological Properties of
	Non-Newtonian Materials by Rotational Viscometer
Test Conditions	As per ASTM standard. Any deviation reported at end of certificate.

This certificate confirms that the above product was tested as per stated standard specification using calibrated equipment and qualified staff. The following test results were obtained.

### Test Results

Parameter	Unit	Result
Viscosity	KU	81
	CPS at 10 rpm	760
	CPS at 20 rpm	505
	CPS at 50 rpm	300
	CPS at 100 rpm	206

### Test conditions (if different from standard test conditions) and/or notes.

Samples prepared from fully mixed CemBase 150 system including resin, water, hardener. Brookfield viscometer model DV-II using spindle 4. Calibration due: 9/04

Brookfield KU-1 Viscometer. Calibration due: 9/04

Sample was at ambient lab temperature after mechanical mixing (aprx. 24°C/ 25% RH)

KU (Krebs Units) value is significant only for informational purposes.

CPS (Centipoises) value is the apparent viscosity at differing speeds.

KU and CPS readings taken 10 minutes after initial mixing.

The precision of viscosity measurements is not determined but considered to be at the 95% confidence level.

Results witnessed and verified by a technical representative of GeoEngineers, Inc.

Reviewed by: Timothy D. Barber



### **Dry Time**

Product Name	CemBase 150
Batch Number	Resin: #96996, Colorant: Brick, #96605, Hardener: #A2841
Manufacture Date	Resin: 11/4/03, Colorant: Brick, 9/17/03, Hardener: 10/13/03
Test Date	12/8/03
Test Method	ASTM D-5895 Standard Test Method of Drying or Curing During Film
	Formation of Organic Coatings Using Mechanical Recorders
Test Conditions	As per ASTM standard. Any deviation reported at end of certificate.

This certificate confirms that the above product was tested as per stated standard specification using calibrated equipment and qualified staff. The following test results were obtained.

#### Test Results

Parameter	Result
Circular Drying Time	99 min.

Test conditions (if different from standard test conditions) and/or notes.

Samples prepared from fully mixed CemBase 150 system including resin, water, hardener.

10 mil wet draw down applied to Leneta - Penopac Chart.

Gardner circular mechanical dry time recording device.

Calibration due date: 8/04/04

Dry time value derived after completion of initial mixing to set to touch.

Duration of test at ambient lab temperature (aprx. 24°C/ 25% RH).

Results witnessed and verified by a technical representative of GeoEngineers, Inc.

Reviewed by: Timothy D. Barber

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#### **Gel Time**

Product Name	CemBase 150
Batch Number	Resin: #96996, Colorant: Brick, #96605, Hardener: #A2841
Manufacture Date	Resin: 11/4/03, Colorant: Brick, 9/17/03, Hardener: 10/13/03
Test Date	12/8/03
Test Method	ASTM D-2471 Standard Test Method for Gel Time and Peak
	Exothermic Temperature of Reacting Thermosetting Resins
Test Conditions	As per ASTM standard. Any deviation reported at end of certificate.

This certificate confirms that the above product was tested as per stated standard specification using calibrated equipment and qualified staff. The following test results were obtained.

### Test Results

Parameter	Result
Gel Time	171 min.

Test conditions (if different from standard test conditions) and/or notes.

Samples prepared from fully mixed CemBase 150 system including resin, water, hardener.

10 mil wet draw down applied to Leneta - Penopac Chart.

Gardner circular mechanical gel time recording device.

Calibration due date: 1/6/04

Gel time value derived after completion of initial mixing to solidifacation.

Volume of sample aprx. 300 g. in plastic beaker.

Duration of test at ambient lab temperature (aprx. 24°C/ 25% RH).

Results witnessed and verified by a technical representative of GeoEngineers, Inc.

Reviewed by:\frac{1}{2} Timothy D. Barber

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### Density

Product Name	CemBase 150		
Batch Number	Resin: #96996, Colorant: Brick, #96605, Hardener: #A2841		
Manufacture Date	Resin: 11/4/03, Colorant: Brick, 9/17/03, Hardener: 10/13/03		
Test Date	12/8/03		
Test Method	ASTM D-1475 Standard test method for Density of Paint, Varnish,		
	Lacquer, Other Related Products		
Test Conditions	As per ASTM standard. Any deviation reported at end of certificate.		

This certificate confirms that the above product was tested as per stated standard specification using calibrated equipment and qualified staff. The following test results were obtained.

### Test Results

Parameter	Unit	Result
Density	Pounds per Gallon	14.19
	Grams per mL	1.70

Test conditions (if different from standard test conditions) and/or notes.

Samples prepared from fully mixed CemBase 150 system including resin, water, hardener.

Calibrated cup used to calculate weight per gallon.

Results witnessed and verified by a technical representative of GeoEngineers, Inc.

Reviewed by.



## Weight Solids

Product Name	CemBase 150
Batch Number	Resin: #96996, Colorant: Brick, #96605, Hardener: #A2841
Manufacture Date	Resin: 11/4/03, Colorant: Brick, 9/17/03, Hardener: 10/13/03
Test Date	12/8/03
Test Method	ASTM D-2369 Standard Test Method for Volatile Content of Coatings
Test Conditions	As per ASTM standard. Any deviation reported at end of certificate.

This certificate confirms that the above product was tested as per stated standard specification using calibrated equipment and qualified staff. The following test results were obtained.

#### Test Results

Parameter	1 - 1 10 10 - 11 - 1 - 1 - 1 - 1 - 1 - 1	Result
Percent Solids by Weight		73.94%

Test conditions (if different from standard test conditions) and/or notes.

Samples prepared from fully mixed CemBase 150 system including resin, water, hardener.

Results witnessed and verified by a technical representative of GeoEngineers, Inc.

Reviewed by: Timothy D. Barber

Earth Science + Technology

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#### Permeance

Product Name	CemBase 150	
Batch Number	Resin: #96996, Colorant: Brick, #96605, Hardener: #A2841	
Manufacture Date	Resin: 11/4/03, Colorant: Brick, 9/17/03, Hardener: 10/13/03	
Testing Date	12/11/03	
Test Method	ASTM D-1653 (Method A) Standard Test Method for Water Vapor	
	Transmission of Organic Coating Films	
Test Conditions	As per ASTM standard. Any deviation reported at end of certificate.	

This certificate confirms that the above product was tested as per stated standard specification using calibrated equipment and qualified staff. The following test results were obtained.

#### **Test Results**

Parameter	Thickness	Unit	Result
Permeance	0.055"	g/m²/24 hr/mmHg	13.43
			(metric perms)

# Test conditions (if different from standard test conditions) and/or notes.

Samples prepared from fully mixed CemBase 150 system including resin, water, hardener. Results represent average taken from 2 samples.

Temperature and Humidity: 23°C. / 18.3% RH.

Samples cut from free films cured at ambient lab temperatures (aprx. 24°C. / 22% RH).

Sample Cure Time: 12 days at ambient lab temperatures.

Results witnessed and verified by a technical representaive of GeoEngineers, Inc.

Reviewed by: